# Dependable Gage & Tool Co.

All that the Name Implies
15321 West 11 Mile Road Oak Park MI 48237

PH. (248) 545-2100

FAX (248) 545-1375



## **NSF-ISR**

Accredited ISO 9001:2008

Dependable Gage & Tool Co. is a fourth generation family business founded in 1941. We specialize in the design and manufacture of all types of part measuring devices. From simple close tolerance double end plug gages, to extremely complex built-up computer fixture gages, Dependable Gage has the experience necessary to design and build the right equipment to measure your part. Our in-house inspection laboratory is ISO 17025 accredited and our design and manufacturing facility is ISO 9001:2008 accredited.

Our highly skilled workforce allows us to hold extremely tight tolerances, build one-of-a-kind gages, and maintain efficiency. The years of experience in our design and engineering department allows us to create the right gage for the customer's part no matter how simple or complex the requirements. Beyond our quality and expertise, customers return to Dependable Gage because of our first class customer service. There is no computer operated answering system at Dependable Gage. When a customer calls, Dependable takes the necessary steps to fill their needs right away. Our sales and engineering staff is always ready to visit customers facilities and investigate any type of issue that arises. At Dependable Gage the job doesn't stop when the gage leaves our facility, our work comes from our long term face-to-face relationships with our customers. Please give us a call, we would love the opportunity to come out to your facility and discuss any part measurement issues that you have.

Below is a list of different types of gaging we offer, and on the back is our equipment list.

Adapters
Adjustable Angle Gages
Airfoil Gages
Arbors
Ball Arbors
Ball Chucks
Built-up Indicator Gages

Cam Bars/Form Bars Checking Fixtures for CMM Classification Gages

Collets

Comparator Fixtures Concentricity Gages Contour Gages
Diaphragm Fixtures
Die Set Blocks
Drill Jigs
Electronic Gages
Flush Pin Gages
Gage Buttons
Gaging Stations
Go & NoGo Gages
Go Slot Gages

Grinding & Milling Fixtures Guillotine Gages Hole Location Gages Location Gages Masters of All Types

Profile Gages
Push Arbors
Receiver Gages
Riser Blocks
SPC Gages
Squareness Gages
Step Blades

Templates

Tungsten Carbide Work

## Dependable Gage & Tool Co.

**Since 1941** 

## Precision, Quality, and Service You Can Depend On

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## www.dependablegage.net

All equipment is maintained to highest quality standards. Inspection lab, plant, and office areas are environmentally controlled. Regular calibration of our machines ensure precision and accuracy.

### **Equipment List:**

#### **JIG BORERS**

2-Moore #3 Jig Borers 1-Moore #1 Jig Borer

#### JIG GRINDERS

2-Moore #3 Jig Grinders 1-NASA Continuous Path CNC

#### MILLING MACHINES

2-Bridgeport Mill CNC 1-Bridgeport Vertical Mill w/ Digital Readout

#### **SURFACE GRINDERS**

1-Blohm Precision Reid #2C Surface Grinder with Permanent Magnetic Chuck

5-Parker Majestic #2 Surface Grinders with Permanent Magnetic Chucks

2-High Speed Attachments

#### O.D. GRINDERS

1-Brown & Sharpe #1 Universal with Electraline Attachment 1-Brown & Sharpe 14x36 Universal with Electraline Attachment

#### I.D. GRINDER

1-Parker Majestic, 15" Dia. Swing

#### LATHES

3-LeBlonde Lathes 27"x54", 19"x54", & 13"x30" 2-Lathes 10"x24"

#### DRILL PRESSES

3-Fosdick #4 BM Drill Presses 1-Fosdick #5 BM Drill Press 3-Drill Presses 1/2"

Capacity
1-Drill Press 3/4"
Capacity

1-Arbor Press

1-Hydraulic Arbor Press

#### **SHAPERS**

2-Cincinnati Shapers 20"1-Do-All Contour Filer1-Boyar Schulz Contour Grinder

#### PEDESTAL GRINDERS

3-Tool Grinders

#### **SAWS**

1-Do-All Model ML 16" Contour Saw 1-Wells #8M Cut-off Saw

#### **COMPARATOR**

1-Jones & Lamson Model FC-30 4-Lens' 10,20,30,&50 Mag. 30" Dia. Radius Charts etc.

#### INSPECTION LAB

2-Mitutoyo Pla-Check w/6" Extensions 3-Granite Surface Plates 24"x36" & 18"x48" 1-#81 PC Carbide Insert Jo Blocks 1-AA Gage 6" Magnetic Cylinder Square

2-Sheffield Visual Comparators

1-Mitutoyo "MU" Checker 1-Electronic Comparator 1-Roll Checking Gage

1-Johansson Swedish Internal

Indicator 1-Gage Set 3/8" to 6"

Mult. Vernier Height Gages 1-Cleveland Instrument Co. AG-1 Amplifier 1-Wilson Rockwell Hardness Tester Mult. Vernier Calipers

1-Magnetic Field Indicator 1-Electronic Pyrometer

1-Sheffield EN-6

#### MISCELLANEOUS EQUIPMENT

1-Pratt & Whitney Diaform
Radius Dresser
5-Last Word Radius Dressers
2-10" Moore Radius Table
Precision Models
1-Troyke 18" Rotary Table
1-Walter Dividing Head
1-Hartfield Super Spacer
1-Moore Microscopic
Checking Lens for Jig
Borer and Grinder
1-Superior Model JCP
Honing Machine
1-Superior Model MA

Honing Machine 8-#81W Carbide Jo Block Sets

20-Elstrom #81W Jo Blocks 13-Granite Surface Plates 18"x24", & 12"x18" 3-Surface Plates 30"x60", 18"x36", & 15"x20" 10-Sine Plates, 10"x5" 2-Compound Magna Sines Mult. Swedish Internal Gages

1/2" to 6"

Other Machining and Inspection Attachments too numerous to mention.